

# MAIN OFFICE

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# JOBBER LENGTH DRILLS



**118°  
POINT**

## GENERAL PURPOSE DRILLS HSS

### SERIES 250US FRACTIONAL SIZES

### BRIGHT FINISH

- Jobber Length
- Straight Shank
- Ground Flute
- M2 High Speed Steel
- Suitable for
  - Cast Iron
  - Steel
  - Steel Forging
  - Other Work Materials

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
250US0164	1/64"	.0156	3/4"	3/16"	\$1.39
250US0264	1/32"	.0312	1-3/8"	1/2"	\$1.39
250US0364	3/64"	.0469	1-3/4"	3/4"	\$1.39
250US0464	1/16"	.0625	1-7/8"	7/8"	\$0.84
250US0564	5/64"	.0781	2"	1"	\$0.90
250US0664	3/32"	.0938	2-1/4"	1-1/4"	\$0.90
250US0764	7/64"	.1094	2-5/8"	1-1/2"	\$0.90
250US0864	1/8"	.1250	2-3/4"	1-5/8"	\$0.90
250US0964	9/64"	.1406	2-7/8"	1-3/4"	\$1.00
250US1064	5/32"	.1562	3-1/8"	2"	\$1.04
250US1164	11/64"	.1719	3-1/4"	2-1/8"	\$1.14
250US1264	3/16"	.1875	3-1/2"	2-5/16"	\$1.26
250US1364	13/64"	.2031	3-5/8"	2-7/16"	\$1.46
250US1464	7/32"	.2188	3-3/4"	2-1/2"	\$1.63
250US1564	15/64"	.2344	3-7/8"	2-5/8"	\$1.87
250US1664	1/4"	.2500	4"	2-3/4"	\$2.11

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
250US1764	17/64"	.2656	4-1/8"	2-7/8"	\$2.63
250US1864	9/32"	.2812	4-1/4"	2-15/16"	\$3.00
250US1964	19/64"	.2969	4-3/8"	3-1/16"	\$3.23
250US2064	5/16"	.3125	4-1/2"	3-3/16"	\$3.33
250US2164	21/64"	.3281	4-5/8"	3-5/16"	\$3.75
250US2264	11/32"	.3438	4-3/4"	3-7/16"	\$4.27
250US2364	23/64"	.3594	4-7/8"	3-1/2"	\$4.88
250US2464	3/8"	.3750	5"	3-5/8"	\$5.03
250US2564	25/64"	.3906	5-1/8"	3-3/4"	\$5.45
250US2664	13/32"	.4062	5-1/4"	3-1/8"	\$5.60
250US2764	27/64"	.4219	5-3/8"	3-15/16"	\$6.20
250US2864	7/16"	.4375	5-1/2"	4-1/16"	\$6.64
250US2964	29/64"	.4531	5-5/8"	4-3/16"	\$7.83
250US3064	15/32"	.4688	5-3/4"	4-5/16"	\$7.96
250US3164	31/64"	.4844	5-7/8"	4-3/8"	\$8.46
250US3264	1/2"	.5000	6"	4-1/2"	\$8.56

MADE IN U.S.A.

SIZES THROUGH 5/16" ARE PACKAGED 12/ PACK.  
SIZES 21/64" → 1/2" ARE PACKAGED 6/ PACK.



**135°  
SPLIT  
POINT**

## TRITON HEAVY DUTY DRILLS SUPER HSS

### SERIES 206SP FRACTIONAL SIZES

### BLACK OXIDE FINISH

- Jobber Length
- Straight Shank
- Thicker Web to Provide Extra Strength & Rigidity
- Ground Flute
- M2 High Speed Steel
- Suitable for
  - Cast Iron
  - Steel
  - Steel Forging
  - Stainless Steel

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
206SP0464	1/16"	.0625	1-7/8"	7/8"	\$1.06
206SP0564	5/64"	.0781	2"	1"	\$1.06
206SP0664	3/32"	.0938	2-1/4"	1-1/4"	\$1.06
206SP0764	7/64"	.1094	2-5/8"	1-1/2"	\$1.06
206SP0864	1/8"	.1250	2-3/4"	1-5/8"	\$1.18
206SP0964	9/64"	.1406	2-7/8"	1-3/4"	\$1.26
206SP1064	5/32"	.1562	3-1/8"	2"	\$1.32
206SP1164	11/64"	.1719	3-1/4"	2-1/8"	\$1.49
206SP1264	3/16"	.1875	3-1/2"	2-5/16"	\$1.61
206SP1364	13/64"	.2031	3-5/8"	2-7/16"	\$1.92
206SP1464	7/32"	.2188	3-3/4"	2-1/2"	\$1.95
206SP1564	15/64"	.2344	3-7/8"	2-5/8"	\$2.24
206SP1664	1/4"	.2500	4"	2-3/4"	\$2.55
206SP1764	17/64"	.2656	4-1/8"	2-7/8"	\$2.82
206SP1864	9/32"	.2812	4-1/4"	2-15/16"	\$3.49

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
206SP1964	19/64"	.2969	4-3/8"	3-1/16"	\$3.77
206SP2064	5/16"	.3125	4-1/2"	3-3/16"	\$3.91
206SP2164	21/64"	.3281	4-5/8"	3-5/16"	\$4.31
206SP2264	11/32"	.3438	4-3/4"	3-7/16"	\$4.83
206SP2364	23/64"	.3594	4-7/8"	3-1/2"	\$5.48
206SP2464	3/8"	.3750	5"	3-5/8"	\$5.52
206SP2564	25/64"	.3906	5-1/8"	3-3/4"	\$6.36
206SP2664	13/32"	.4062	5-1/4"	3-7/8"	\$6.45
206SP2764	27/64"	.4219	5-3/8"	3-15/16"	\$7.11
206SP2864	7/16"	.4375	5-1/2"	4-1/16"	\$7.57
206SP2964	29/64"	.4531	5-5/8"	4-3/16"	\$8.86
206SP3064	15/32"	.4688	5-3/4"	4-5/16"	\$8.90
206SP3164	31/64"	.4844	5-7/8"	4-3/8"	\$9.36
206SP3264	1/2"	.5000	6"	4-1/2"	\$9.45

IMPORTED



BRIGHT FINISH & TRITON HEAVY DUTY JOBBER DRILL SETS AVAILABLE ON PAGES 22 → 23. REDUCED SHANK DRILL BITS AVAILABLE ON PAGES 13.