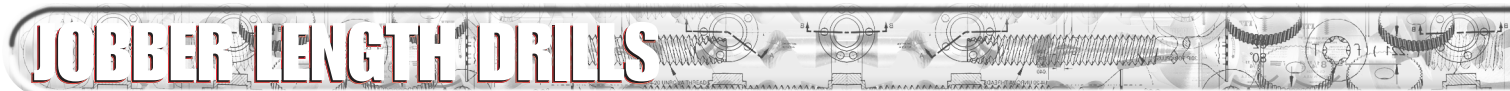


MAIN OFFICE

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675-E-PROGRESS CENTER AVE., LAWRENCEVILLE, GA 30043
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135°
SPLIT
POINT

COBALT STEEL DRILLS HSS

SERIES 219CO FRACTIONAL SIZES

GOLD FINISH

- Jobber Length
- Straight Shank
- M42 High Speed Steel
- Suitable for
 - Stainless Steel
 - Hardening
 - Grade of Stainless Steel
 - High Temperature Alloys
 - Heat Treated Materials
 - Abrasive Plastics

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
219CO0464	1/16"	.0625	1-7/8"	7/8"	\$1.67
219CO0564	5/64"	.0781	2"	1"	\$1.85
219CO0664	3/32"	.0938	2-1/4"	1-1/4"	\$2.01
219CO0764	7/64"	.1094	2-5/8"	1-1/2"	\$2.13
219CO0864	1/8"	.1250	2-3/4"	1-5/8"	\$2.42
219CO0964	9/64"	.1406	2-7/8"	1-3/4"	\$2.59
219CO1064	5/32"	.1562	3-1/8"	2"	\$2.86
219CO1164	11/64"	.1719	3-1/4"	2-1/8"	\$3.03
219CO1264	3/16"	.1875	3-1/2"	2-5/16"	\$3.32
219CO1364	13/64"	.2031	3-5/8"	2-7/16"	\$4.39
219CO1464	7/32"	.2188	3-3/4"	2-1/2"	\$4.69
219CO1564	15/64"	.2344	3-7/8"	2-5/8"	\$5.16
219CO1664	1/4"	.2500	4"	2-3/4"	\$5.62
219CO1764	17/64"	.2656	4-1/8"	2-7/8"	\$6.05
219CO1864	9/32"	.2812	4-1/4"	2-15/16"	\$6.62

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
219CO1964	19/64"	.2969	4-3/8"	3-1/16"	\$7.63
219CO2064	5/16"	.3125	4-1/2"	3-3/16"	\$8.18
219CO2164	21/64"	.3281	4-5/8"	3-5/16"	\$8.98
219CO2264	11/32"	.3438	4-3/4"	3-7/16"	\$10.39
219CO2364	23/64"	.3594	4-7/8"	3-1/2"	\$11.81
219CO2464	3/8"	.3750	5"	3-5/8"	\$12.39
219CO2564	25/64"	.3906	5-1/8"	3-3/4"	\$13.06
219CO2664	13/32"	.4062	5-1/4"	3-7/8"	\$13.95
219CO2764	27/64"	.4219	5-3/8"	3-15/16"	\$14.75
219CO2864	7/16"	.4375	5-1/2"	4-1/16"	\$15.34
219CO2964	29/64"	.4531	5-5/8"	4-3/16"	\$18.31
219CO3064	15/32"	.4688	5-3/4"	4-5/16"	\$18.73
219CO3164	31/64"	.4844	5-7/8"	4-3/8"	\$19.17
219CO3264	1/2"	.5000	6"	4-1/2"	\$19.75

SIZES THROUGH 5/16" ARE PACKAGED 12/ PACK.
SIZES 21/64" → 1/2" ARE PACKAGED 6/ PACK.



135°
SPLIT
POINT

TITANIUM NITRIDE COATED DRILLS HSS

SERIES 255SP FRACTIONAL SIZES

BRIGHT GOLD FINISH

- Jobber Length
- Straight Shank
- Ground Flute
- Suitable for
 - Tool Steel
 - Alloys
 - Stainless Steel
 - Cast Iron
 - Hard To Machine Materials

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
255SP0464	1/16"	.0625	1-7/8"	7/8"	\$2.47
255SP0564	5/64"	.0781	2"	1"	\$2.47
255SP0664	3/32"	.0938	2-1/4"	1-1/4"	\$2.47
255SP0764	7/64"	.1094	2-5/8"	1-1/2"	\$2.47
255SP0864	1/8"	.1250	2-3/4"	1-5/8"	\$2.47
255SP0964	9/64"	.1406	2-7/8"	1-3/4"	\$2.51
255SP1064	5/32"	.1562	3-1/8"	2"	\$2.51
255SP1164	11/64"	.1719	3-1/4"	2-1/8"	\$2.70
255SP1264	3/16"	.1875	3-1/2"	2-5/16"	\$2.76
255SP1364	13/64"	.2031	3-5/8"	2-7/16"	\$4.94
255SP1464	7/32"	.2188	3-3/4"	2-1/2"	\$5.17
255SP1564	15/64"	.2344	3-7/8"	2-5/8"	\$5.23
255SP1664	1/4"	.2500	4"	2-3/4"	\$5.26
255SP1764	17/64"	.2656	4-1/8"	2-7/8"	\$7.88
255SP1864	9/32"	.2812	4-1/4"	2-15/16"	\$8.00

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
255SP1964	19/64"	.2969	4-3/8"	3-1/16"	\$8.47
255SP2064	5/16"	.3125	4-1/2"	3-3/16"	\$8.63
255SP2164	21/64"	.3281	4-5/8"	3-5/16"	\$8.98
255SP2264	11/32"	.3438	4-3/4"	3-7/16"	\$9.28
255SP2364	23/64"	.3594	4-7/8"	3-1/2"	\$12.65
255SP2464	3/8"	.3750	5"	3-5/8"	\$13.14
255SP2564	25/64"	.3906	5-1/8"	3-3/4"	\$15.37
255SP2664	13/32"	.4062	5-1/4"	3-7/8"	\$15.61
255SP2764	27/64"	.4219	5-3/8"	3-15/16"	\$16.20
255SP2864	7/16"	.4375	5-1/2"	4-1/16"	\$16.83
255SP2964	29/64"	.4531	5-5/8"	4-3/16"	\$17.41
255SP3064	15/32"	.4688	5-3/4"	4-5/16"	\$17.90
255SP3164	31/64"	.4844	5-7/8"	4-3/8"	\$18.33
255SP3264	1/2"	.5000	6"	4-1/2"	\$18.54

IMPORTED



TITANIUM NITRIDE & COBALT STEEL JOBBER DRILL SETS AVAILABLE ON PAGE 22 → 23. REDUCED SHANK DRILL BITS AVAILABLE ON PAGE 13.