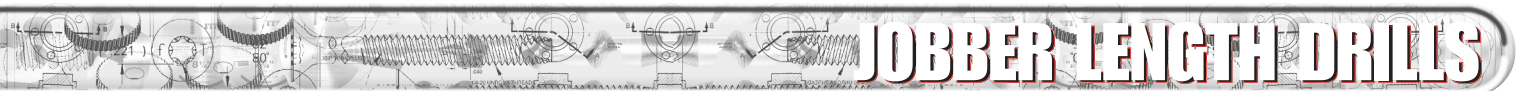


**MAIN OFFICE**

INTERNATIONAL TOOL MANUFACTURING  
71-08 51ST. AVENUE, WOODSIDE, NY 11377  
(718) 446-0711 • (800) 247-5696 • FAX (718) 899-6553



INTERNATIONAL TOOL MANUFACTURING  
675-E-PROGRESS CENTER AVE., LAWRENCEVILLE, GA 30043  
(770) 962-5454 • (800) 229-1776 • FAX (770) 962-5869



**1/4" SHANK 4" LENGTH  
GENERAL PURPOSE HSS**

**SERIES 200L4 FRACTIONAL  
TWO TONE FINISH 118° POINT**

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
200L42064	5/16"	.3125	4"	2-3/4"	\$3.65
200L42464	3/8"	.3750	4"	2-3/4"	\$5.08
200L42864	7/16"	.4375	4"	2-3/4"	\$6.51
200L43264	1/2"	.5000	4"	2-3/4"	\$8.07

**1/4" SHANK DRILLS  
GENERAL PURPOSE HSS**

**SERIES 200R4 FRACTIONAL  
TWO TONE FINISH 118° POINT**

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
200R41764	17/64"	.2656	4-1/8"	2-7/8"	\$3.30
200R41864	9/32"	.2812	4-1/4"	2-15/16"	\$3.95
200R41964	19/64"	.2969	4-3/8"	3-1/16"	\$4.17
200R42064	5/16"	.3125	4-1/2"	3-3/16"	\$4.24
200R42164	21/64"	.3281	4-5/8"	3-5/16"	\$4.59
200R42264	11/32"	.3438	4-3/4"	3-7/16"	\$5.14
200R42364	23/64"	.3594	4-7/8"	3-1/2"	\$5.63
200R42464	3/8"	.3750	5"	3-5/8"	\$5.74
200R42564	25/64"	.3906	5-1/8"	3-3/4"	\$6.11
200R42664	13/32"	.4062	5-1/4"	3-7/8"	\$6.24
200R42764	27/64"	.4219	5-3/8"	3-15/16"	\$6.78
200R42864	7/16"	.4375	5-1/2"	4-1/16"	\$7.18
200R42964	29/64"	.4531	5-5/8"	4-3/16"	\$8.23
200R43064	15/32"	.4688	5-3/4"	4-5/16"	\$8.59
200R43164	31/64"	.4844	5-3/4"	4-3/8"	\$8.73
200R43264	1/2"	.5000	6"	4-1/2"	\$8.83

**3/8" SHANK DRILLS  
COBALT STEEL HSS**

**SERIES 219R8 FRACTIONAL  
GOLD FINISH 135° POINT**

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
219R82564	25/64"	.3906	5-1/8"	3-3/4"	\$14.81
219R82664	13/32"	.4062	5-1/4"	3-7/8"	\$16.02
219R82764	27/64"	.4219	5-3/8"	3-15/16"	\$17.10
219R82864	7/16"	.4375	5-1/2"	4-1/16"	\$18.44
219R82964	29/64"	.4531	5-5/8"	4-3/16"	\$19.62
219R83064	15/32"	.4688	5-3/4"	4-5/16"	\$21.02
219R83164	31/64"	.4844	5-3/4"	4-3/8"	\$22.33
219R83264	1/2"	.5000	6"	4-1/2"	\$23.54

**3/8" SHANK DRILLS  
GENERAL PURPOSE HSS**

**SERIES 200R8 FRACTIONAL  
TWO TONE FINISH 118° POINT**

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
200R82564	25/64"	.3906	5-1/8"	3-3/4"	\$6.11
200R82664	13/32"	.4062	5-1/4"	3-7/8"	\$6.24
200R82764	27/64"	.4219	5-3/8"	3-15/16"	\$6.78
200R82864	7/16"	.4375	5-1/2"	4-1/16"	\$7.18
200R82964	29/64"	.4531	5-5/8"	4-3/16"	\$8.23
200R83064	15/32"	.4688	5-3/4"	4-5/16"	\$8.59
200R83164	31/64"	.4844	5-3/4"	4-3/8"	\$8.73
200R83264	1/2"	.5000	6"	4-1/2"	\$8.83

**3/8" SHANK DRILLS  
TRITON HEAVY DUTY HSS**

**SERIES 206R8 FRACTIONAL  
BLACK OXIDE FINISH 135° POINT**

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
206R82564	25/64"	.3906	5-1/8"	3-3/4"	\$9.83
206R82664	13/32"	.4062	5-1/4"	3-7/8"	\$10.15
206R82764	27/64"	.4219	5-3/8"	3-15/16"	\$10.65
206R82864	7/16"	.4375	5-1/2"	4-1/16"	\$11.44
206R82964	29/64"	.4531	5-5/8"	4-3/16"	\$12.69
206R83064	15/32"	.4688	5-3/4"	4-5/16"	\$13.02
206R83164	31/64"	.4844	5-3/4"	4-3/8"	\$13.05
206R83264	1/2"	.5000	6"	4-1/2"	\$14.04

**3/8" SHANK DRILLS  
SUPERBA HEAVY DUTY HSS**

**SERIES 206U8 FRACTIONAL  
BLACK OXIDE & GOLD FINISH 135° POINT**

PART NUMBER	DRILL SIZE	DEC. EQUIV.	O/A LENGTH	FLUTE LENGTH	PRICE EACH
206U82564	25/64"	.3906	5-1/8"	3-3/4"	\$10.82
206U82664	13/32"	.4062	5-1/4"	3-7/8"	\$11.16
206U82764	27/64"	.4219	5-3/8"	3-15/16"	\$11.72
206U82864	7/16"	.4375	5-1/2"	4-1/16"	\$12.58
206U82964	29/64"	.4531	5-5/8"	4-3/16"	\$13.96
206U83064	15/32"	.4688	5-3/4"	4-5/16"	\$14.32
206U83164	31/64"	.4844	5-3/4"	4-3/8"	\$14.36
206U83264	1/2"	.5000	6"	4-1/2"	\$15.44

**118°  
POINT**



- REDUCED SHANK
- Bright Shank
- Black Flute
- Roll Forged
- M2 High Speed Steel
- Suitable for
  - Cast Iron
  - Steel
  - Other Work Materials

IMPORTED

ALL DRILL BITS THIS PAGE PACKAGED 6 PER PACK



**MADE  
IN THE  
USA**

**135°  
SPLIT  
POINT**



- REDUCED SHANK
- Ground Flute
- M2 High Speed Steel
- Thicker Web To Provide Extra Strength & Rigidity
- Suitable for
  - Medium Alloyed Materials
  - Stainless Steel

REDUCED SHANK JOBBER DRILL SETS AVAILABLE ON PAGES 24 → 27.