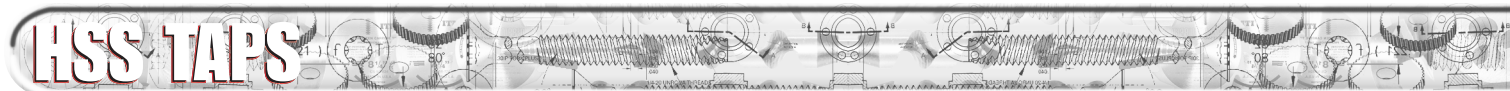


## MAIN OFFICE

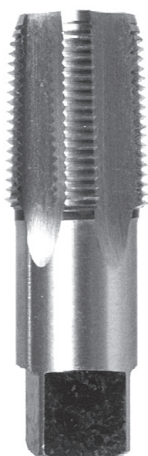
INTERNATIONAL TOOL MANUFACTURING  
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- NPT
- High Speed Steel.
- Ground Thread.
- Top Quality.



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NPT Tap-Drill Chart Available on Page 117.

## TAPER PIPE TAPS - NPT

### SERIES 265TP HIGH SPEED GROUND THREAD

PART NUMBER	SIZE	THREADS PER INCH NPT ONLY	No. OF FLUTES	O/A LENGTH	THREAD LENGTH	PRICE EACH
265TP0464	1/16"	27	4	2-1/8"	11/16"	\$13.13
265TP0864	1/8"	27	4	2-1/8"	3/4"	\$13.13
265TP1664	1/4"	18	4	2-7/16"	1-1/16"	\$14.71
265TP2464	3/8"	18	4	2-9/16"	1-1/16"	\$19.10
265TP3264	1/2"	14	4	3-1/8"	1-3/8"	\$30.59
265TP4864	3/4"	14	5	3-1/4"	1-3/8"	\$47.53
265TP6464	1"	11.5"	5	3-3/4"	1-3/4"	\$72.17
265TP8064	1-1/4"	11.5"	5	4"	1-3/4"	\$102.83
265TP9664	1-1/2"	11.5"	7	4-1/4"	1-3/4"	\$137.94
265TP9964	2"	11.5"	7	4-1/2"	1-3/4"	\$187.96

## SPIRAL POINT (GUN) TAPS

### SERIES 265SP HIGH SPEED STEEL GUN TAP

PART NUMBER	SIZE	No. OF FLUTES	O/A LENGTH	THREAD LENGTH	DRILL SIZE	PRICE EACH
265SP0632	6-32	2	2"	11/16"	35	\$5.52
265SP0832	8-32	2	2-1/8"	3/4"	29	\$5.52
265SP1024	10-24	2	2-3/8"	7/8"	25	\$5.77
265SP1224	12-24	2	2-3/8"	15/16"	16	\$6.02
265SP1420	1/4"-20	2	2-1/2"	1"	7	\$5.39
265SP1428	1/4"-28	2	2-1/2"	1"	7	\$4.28
265SP5618	5/16"-18	2	2-23/32"	1-1/8"	F	\$5.77
265SP3816	3/8"-16	3	2-15/16"	1-1/4"	5/16"	\$7.16
265SP1312	1/2"-13	3	3-3/8"	1-21/32"	27/64"	\$12.15

Spiral Point Taps are ideal for machine tapping through holes or blind holes with adequate bottom clearance.



Sold  
5/Pack

## COMBINATION DRILL TAPS

### SERIES 266TD HIGH SPEED STEEL DRILL-TAP

PART NUMBER	THREAD SIZE	DRILL SIZE	THREAD LENGTH	O/A LENGTH	PRICE EACH
266TD0632	6-32	.1095	11/16"	2"	\$18.33
266TD0832	8-32	.1360	3/4"	2-1/8"	\$18.72
266TD0836	8-36	.1360	3/4"	2-1/8"	\$18.80
266TD1024	10-24	.1520	7/8"	2-3/8"	\$19.43
266TD1032	10-32	.1520	7/8"	2-3/8"	\$19.43
266TD1224	12-24	.1770	15/16"	2-3/8"	\$20.42
267TD1420	1/4"-20	.2010	15/16"	2-1/2"	\$22.70
267TD1428	1/4"-28	.2010	15/16"	2-1/2"	\$22.70
267TD5618	5/16"-18	.2570	1-1/8"	3"	\$27.26
267TD3816	3/8"-16	.3125	1-1/4"	3-1/2"	\$31.73
267TD3824	3/8"-24	.3125	1-1/4"	3-1/2"	\$31.73
267TD7614	7/16"-14	.3680	1-7/16"	3-7/8"	\$37.68
267TD1213	1/2"-13	.4250	1-21/32"	4-1/4"	\$44.54

Drill and Tap holes in one operation, saving a complete set-up!

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