ITM
INTERNATIONAL TOOL MANUFACTURING
(718) 446-0711 • (800) 247-5696
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Carbide Tipped Hole Saws

1 HOLE SAW PER BOX.
ARBOR NOT INCLUDED.

These High Quality Carbide Tipped Hole Saws are designed for use in abrasive materials such as particle board, fiberglass, cast iron, asbestos board, and formica. They are ideal for work where high performance & accuracy are needed. Saws have knock-out holes for easy core removal.

Made In

- Made In USA
- Tungsten Carbide Teeth
- Ground & Welded Set Teeth
- 3 Teeth Per Inch
- High Wear Resistance
- 1-1/2" Cutting Depth
- Premium Quality
- Black Finish

- Particle Board
- Fiberglass
- Cast Iron
- Asbestos Board
- Formica

Part #	Dia. Inches	Dia. MM	PIPE TAP SIZE Inches	PIPE TAP SIZE MM	PIPE ENT. SIZE Inches	PIPE ENT. SIZE MM	Use Arbor	List
AT120034	**3/4"**	19.0	1/2"	13 mm	3/8"	10 mm	*	$19.63
AT131316	**13/16"**	20.6					*	$19.99
AT140078	**7/8"**	22.2	3/4"	19 mm	1/2"	13 mm	*	$20.25
AT151516	**15/16"**	23.8					*	$20.95
AT160001	**1"**	25.4					*	$21.56
AT171116	**1-1/16"**	27.0					*	$22.33
AT180118	**1-1/8"**	28.8	1"	25 mm	3/4"	19 mm	*	$22.85
AT191316	**1-3/16"**	30.2					*	$23.67
AT200114	**1-1/4"**	31.8					* *	$23.79
AT211516	**1-5/16"**	33.3					* *	$23.79
AT220138	**1-3/8"**	34.9			1"	25 mm	* *	$24.19
AT231716	**1-7/16"**	36.5					* *	$24.25
AT240112	**1-1/2"**	38.1	1-1/4"	32 mm			* *	$24.76
AT251916	**1-9/16"**	39.7					* *	$25.69
AT260158	**1-5/8"**	41.2					* *	$26.26
AT271116	**1-11/16"**	42.9					* *	$27.50
AT280134	**1-3/4"**	44.5	1-1/2"	38 mm	1-1/4"	32 mm	* *	$27.50
AT291316	**1-13/16"**	46.0					* *	$28.08
AT300178	**1-7/8"**	47.6					* *	$28.65
AT320002	**2"**	50.8			1-1/2"	38 mm	* *	$29.52
AT332116	**2-1/16"**	52.4					* *	$34.15
AT340218	**2-1/8"**	53.9					* *	$34.74
AT360214	**2-1/4"**	57.2	2"	51 mm			* *	$35.93
AT372516	**2-5/16"**	58.7					* *	$36.62
AT380238	**2-3/8"**	60.3					* *	$37.14
AT400212	**2-1/2"**	63.5			2"	51 mm	* *	$38.80
AT412916	**2-9/16"**	65.1					* *	$39.10
AT420258	**2-5/8"**	66.7	2-1/2"	64 mm			* *	$40.08
AT440234	**2-3/4"**	69.9					* *	$41.28
AT460278	**2-7/8"**	73.0					* *	$42.54
AT480003	**3"**	76.2			2-1/2"	64 mm	* *	$43.75
AT500318	**3-1/8"**	79.4					* *	$52.73
AT520314	**3-1/4"**	82.6	3"	76 mm			* *	$53.64
AT540338	**3-3/8"**	85.7					* *	$57.01
AT560312	**3-1/2"**	88.9					* *	$58.21
AT580358	**3-5/8"**	92.1			3"	76 mm	* *	$59.41
AT600334	**3-3/4"**	95.3	3-1/2"	89 mm			* *	$61.08
AT620378	**3-7/8"**	98.4					* *	$61.83
AT640004	**4"**	101.6					* *	$64.93
AT660418	**4-1/8"**	104.8			3-1/2"	89 mm	* *	$90.13
AT680414	**4-1/4"**	108.0	4"	102 mm			* *	$93.39
AT700438	**4-3/8"**	111.0					* *	$94.56
AT720412	**4-1/2"**	114.3			4"	102 mm	* *	$95.07
AT760434	**4-3/4"**	120.7					* *	$103.52
AT800005	**5"**	127.0					* *	$106.57
AT880512	**5-1/2"**	139.7					* *	$112.23
AT920534	**5-3/4"**	146.0					* *	$114.99
AT960006	**6"**	152.4					* *	$118.05

* **USE ARBORS ARB-0, ARB-1, ARB-2 or ARB-8.**
* * **USE ARBORS ARB-3, ARB-4, ARB-5 or ARB-9.**

CARBIDE TIPPED RPM CHART

SIZE	ALUMINUM	PLASTIC	FIBER-GLASS	CERAMIC TILE	PARTICLE BOARD	CAST IRON	FORMICA
3/4"	1700	3430	250	500	3430	410	210
7/8"	1500	2940	210	430	2940	350	180
1"	1300	2570	190	370	2570	310	150
1-1/8"	1100	2290	170	330	2290	270	140
1-3/8"	900	1870	140	270	1870	220	110
1-1/2"	900	1710	120	250	1710	210	100
1-3/4"	700	1470	110	210	1470	180	90
2"	600	1290	90	190	1290	150	80
2-1/4"	600	1140	80	170	1140	140	70
2-1/2"	500	1030	70	150	1030	120	60
3"	400	860	60	120	860	100	50
3-1/4"	400	790	60	110	790	90	50
3-5/8"	400	710	50	100	710	90	40
3-3/4"	300	690	50	100	690	80	40
4-1/8"	300	620	50	90	620	70	40
4-3/4"	300	540	40	80	540	60	30
5"	200	480	40	80	500	60	30
5-1/2"	200	420	40	70	460	50	30
6"	100	360	30	60	420	40	30