



- ◆ National Pipe Tap
- ◆ High Speed Steel
- ◆ Ground Thread
- ◆ Heavy Duty



**SOLD INDIVIDUALLY
 IN PLASTIC TUBES**

(HSS) NPT Taper Pipe Taps

| Part # | Size | Threads Per Inch NPT Only | No. Of Flutes | OAL | Thread Length | List |
|-----------|--------|---------------------------|---------------|---------|---------------|----------|
| 265TP0464 | 1/16" | 27 | 4 | 2-1/8" | 11/16" | \$15.10 |
| 265TP0864 | 1/8" | 27 | 4 | 2-1/8" | 3/4" | \$15.10 |
| 265TP1664 | 1/4" | 18 | 4 | 2-7/16" | 1-1/16" | \$21.68 |
| 265TP2464 | 3/8" | 18 | 4 | 2-9/16" | 1-1/16" | \$27.38 |
| 265TP3264 | 1/2" | 14 | 4 | 3-1/8" | 1-3/8" | \$49.06 |
| 265TP4864 | 3/4" | 14 | 5 | 3-1/4" | 1-3/8" | \$73.02 |
| 265TP6464 | 1" | 11.5 | 5 | 3-3/4" | 1-3/4" | \$119.79 |
| 265TP8064 | 1-1/4" | 11.5 | 5 | 4" | 1-3/4" | \$174.13 |
| 265TP9664 | 1-1/2" | 11.5 | 7 | 4-1/4" | 1-3/4" | \$252.19 |
| 265TP9964 | 2" | 11.5 | 7 | 4-1/2" | 1-3/4" | \$354.93 |

- ◆ National Pipe Tap
- ◆ Carbon Steel
- ◆ Ground Thread
- ◆ General Purpose



**SOLD INDIVIDUALLY
 IN PLASTIC TUBES**

(Carbon Steel) NPT Taper Pipe Taps

| Part # | Size | Threads Per Inch NPT Only | No. Of Flutes | OAL | Thread Length | List |
|---------|--------|---------------------------|---------------|---------|---------------|----------|
| NPT0464 | 1/16" | 27 | 4 | 2-1/8" | 11/16" | \$7.19 |
| NPT0864 | 1/8" | 27 | 4 | 2-1/8" | 3/4" | \$7.19 |
| NPT1664 | 1/4" | 18 | 4 | 2-7/16" | 1-1/16" | \$8.53 |
| NPT2464 | 3/8" | 18 | 4 | 2-9/16" | 1-1/16" | \$11.39 |
| NPT3264 | 1/2" | 14 | 4 | 3-1/8" | 1-3/8" | \$19.91 |
| NPT4864 | 3/4" | 14 | 5 | 3-1/4" | 1-3/8" | \$27.81 |
| NPT6464 | 1" | 11.5 | 5 | 3-3/4" | 1-3/4" | \$48.01 |
| NPT8864 | 1-1/4" | 11.5 | 5 | 4" | 1-3/4" | \$66.67 |
| NPT9664 | 1-1/2" | 11.5 | 7 | 4-1/4" | 1-3/4" | \$97.79 |
| NPT9964 | 2" | 11.5 | 7 | 4-1/2" | 1-3/4" | \$136.91 |

T-Handle Tap Wrench

| Part # | O.D. Size | List |
|-----------|------------|---------|
| 271TT0001 | #0 - 1/4" | \$13.53 |
| 271TT0002 | #10 - 1/2" | \$18.87 |



Tap Reamer Wrench

| Part # | O.D. Size | Size | List |
|-----------|---------------|------|---------|
| 270TW0000 | #0-1/4" | TW0 | \$14.30 |
| 270TW0004 | #0-3/8" | TW4 | \$19.92 |
| 270TW0005 | #7-1/2" | TW5 | \$24.26 |
| 270TW0006 | #7-3/4" | TW6 | \$34.21 |
| 270TW0007 | 1/4" → 1-1/8" | TW7 | \$66.28 |



NPT TAP-DRILL CHART



| DRILL THIS SIZE HOLE | | | TO TAP FOR THIS BOLT OR SCREW |
|----------------------|------------|------------------|-------------------------------|
| DECIMAL INCHES | DRILL SIZE | NEAREST FRACTION | |
| .3390" | Ltr. R | none | 1/8-27 NPT |
| .4375" | 7/16" | 7/16" | 1/4-18 NPT |
| .5781" | 37/64" | 37/64" | 3/8- 18 NPT |
| .7031" | 45/64" | 45/64" | 1/2-14 NPT |
| .9219" | 59/64" | 59/64" | 3/4-14 NPT |
| 1.1562" | 1-5/32" | 1-5/32" | 1 - 11-1/2 NPT |
| 1.5000" | 1-1/2" | 1-1/2" | 1-1/4 - 11-1/2 NPT |
| 1.7344" | 1-47/64" | 1-47/64" | 1-1/2 - 11-1/2 NPT |
| 2.2188" | 2-3/16" | 2-3/16" | 2 - 11-1/2 NPT |



Wrenches will accommodate all HSS & Carbon Hand Taps within O.D. size.
O.D. Size = Actual Tap Size (machine screw thread).