



INTERNATIONAL TOOL MANUFACTURING

150 Express St. Plainview, NY 11803

(516) 738-0388 • (800) 247-5696

Fax (516) 279-1106



Black & Gold Black & Gold Jobber Drills - HEAVY DUTY 3/8" Shank - M2 HSS



Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
206U82564	25/64"	.3906	5-1/8"	3-3/4"	6	\$18.73	206U82964	29/64"	.4531	5-5/8"	4-3/16"	6	\$24.28
206U82664	13/32"	.4062	5-1/4"	3-1/8"	6	\$19.02	206U83064	15/32"	.4688	5-3/4"	4-5/16"	6	\$24.79
206U82764	27/64"	.4219	5-3/8"	3-15/16"	6	\$20.54	206U83164	31/64"	.4844	5-7/8"	4-3/8"	6	\$25.58
206U82864	7/16"	.4375	5-1/2"	4-1/16"	6	\$21.76	206U83264	1/2"	.5000	6"	4-1/2"	6	\$26.30

- ◆ Jobber Length
- ◆ 3/8" Shank
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ M2 HSS



Black & Gold Black & Gold Mechanics Length Drills - HEAVY DUTY - M2 HSS



Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
208MC0464	1/16"	.0625	1 7/8"	7/8"	12	\$1.84	208MC1964	19/64"	.2969	3-7/8"	2-3/8"	12	\$6.99
208MC0564	5/64"	.0781	2"	1"	12	\$1.84	208MC2064	5/16"	.3125	4"	2-1/2"	12	\$7.10
208MC0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$2.01	208MC2164	21/64"	.3281	4-1/16"	2-9/16"	6	\$7.99
208MC0764	7/64"	.1094	2-3/8"	1-5/16"	12	\$2.01	208MC2264	11/32"	.3438	4-1/8"	2-5/8"	6	\$8.72
208MC0864	1/8"	.1250	2-1/2"	1-7/16"	12	\$2.12	208MC2364	23/64"	.3594	4-3/16"	2-11/16"	6	\$9.22
208MC0964	9/64"	.1406	2-5/8"	1-9/16"	12	\$2.24	208MC2464	3/8"	.3750	4-1/4"	2-11/16"	6	\$9.56
208MC1064	5/32"	.1562	2-3/4"	1-11/16"	12	\$2.79	208MC2564	25/64"	.3906	4-5/16"	2-3/4"	6	\$10.99
208MC1164	11/64"	.1719	2-7/8"	1-13/16"	12	\$2.91	208MC2664	13/32"	.4062	4-3/8"	2-13/16"	6	\$11.39
208MC1264	3/16"	.1875	3"	1-7/8"	12	\$3.69	208MC2764	27/64"	.4219	4-7/16"	2-7/8"	6	\$12.13
208MC1364	13/64"	.2031	3-1/8"	1-15/16"	12	\$3.91	208MC2864	7/16"	.4375	4-1/2"	2-15/16"	6	\$13.21
208MC1464	7/32"	.2188	3-1/4"	2"	12	\$4.14	208MC2964	29/64"	.4531	4-5/8"	3"	6	\$15.09
208MC1564	15/64"	.2344	3-3/8"	2"	12	\$4.42	208MC3064	15/32"	.4688	4-3/4"	3-1/8"	6	\$15.94
208MC1664	1/4"	.2500	3-1/2"	2"	12	\$4.64	208MC3164	31/64"	.4844	4-7/8"	3-1/4"	6	\$16.00
208MC1764	17/64"	.2656	3-5/8"	2-1/8"	12	\$4.97	208MC3264	1/2"	.5000	5"	3-3/8"	6	\$17.08
208MC1864	9/32"	.2812	3-3/4"	2-1/4"	12	\$6.04							

- ◆ Mechanics Length
- ◆ 135° Split Point
- ◆ 3-Flat Shank (3/16" → 1/2")
- ◆ Black & Gold Finish for Strength & Rigidity
- ◆ M2 HSS

