



Titanium Jobber Drills - (TiN) Coating - M2 HSS



| Part # | Size | Dec. | OAL | Flute | Qty. | List | Part # | Size | Dec. | OAL | Flute | Qty. | List |
|-----------|--------|-------|--------|----------|------|--------|-----------|--------|-------|--------|----------|------|---------|
| 255SP0464 | 1/16" | .0625 | 1-7/8" | 7/8" | 12 | \$2.84 | 255SP1964 | 19/64" | .2969 | 4-3/8" | 3-1/16" | 12 | \$9.74 |
| 255SP0564 | 5/64" | .0781 | 2" | 1" | 12 | \$2.84 | 255SP2064 | 5/16" | .3125 | 4-1/2" | 3-3/16" | 12 | \$9.92 |
| 255SP0664 | 3/32" | .0938 | 2-1/4" | 1-1/4" | 12 | \$2.84 | 255SP2164 | 21/64" | .3281 | 4-5/8" | 3-5/16" | 6 | \$10.33 |
| 255SP0764 | 7/64" | .1094 | 2-5/8" | 1-1/2" | 12 | \$2.84 | 255SP2264 | 11/32" | .3438 | 4-3/4" | 3-7/16" | 6 | \$10.67 |
| 255SP0864 | 1/8" | .1250 | 2-3/4" | 1-5/8" | 12 | \$2.84 | 255SP2364 | 23/64" | .3594 | 4-7/8" | 3-1/2" | 6 | \$14.55 |
| 255SP0964 | 9/64" | .1406 | 2-7/8" | 1-3/4" | 12 | \$2.89 | 255SP2464 | 3/8" | .3750 | 5" | 3-5/8" | 6 | \$15.11 |
| 255SP1064 | 5/32" | .1562 | 3-1/8" | 2" | 12 | \$2.89 | 255SP2564 | 25/64" | .3906 | 5-1/8" | 3-3/4" | 6 | \$18.38 |
| 255SP1164 | 11/64" | .1719 | 3-1/4" | 2-1/8" | 12 | \$3.11 | 255SP2664 | 13/32" | .4062 | 5-1/4" | 3-7/8" | 6 | \$18.67 |
| 255SP1264 | 3/16" | .1875 | 3-1/2" | 2-5/16" | 12 | \$3.17 | 255SP2764 | 27/64" | .4219 | 5-3/8" | 3-15/16" | 6 | \$19.38 |
| 255SP1364 | 13/64" | .2031 | 3-5/8" | 2-7/16" | 12 | \$5.68 | 255SP2864 | 7/16" | .4375 | 5-1/2" | 4-1/16" | 6 | \$20.13 |
| 255SP1464 | 7/32" | .2188 | 3-3/4" | 2-1/2" | 12 | \$5.95 | 255SP2964 | 29/64" | .4531 | 5-5/8" | 4-3/16" | 6 | \$20.82 |
| 255SP1564 | 15/64" | .2344 | 3-7/8" | 2-5/8" | 12 | \$6.01 | 255SP3064 | 15/32" | .4688 | 5-3/4" | 4-5/16" | 6 | \$21.41 |
| 255SP1664 | 1/4" | .2500 | 4" | 2-3/4" | 12 | \$6.05 | 255SP3164 | 31/64" | .4844 | 5-7/8" | 4-3/8" | 6 | \$21.92 |
| 255SP1764 | 17/64" | .2656 | 4-1/8" | 2-7/8" | 12 | \$9.06 | 255SP3264 | 1/2" | .5000 | 6" | 4-1/2" | 6 | \$22.17 |
| 255SP1864 | 9/32" | .2812 | 4-1/4" | 2-15/16" | 12 | \$9.20 | | | | | | | |



1/4" Hex Titanium Jobber Drills - (TiN) Coating - M2 HSS



| Part # | Size | Dec. | OAL | Flute | Qty. | List | Part # | Size | Dec. | OAL | Flute | Qty. | List |
|------------|-------|-------|--------|---------|------|--------|------------|-------|-------|--------|----------|------|---------|
| 255HEX0464 | 1/16" | .0625 | 1-7/8" | 7/8" | 12 | \$3.58 | 255HEX1664 | 1/4" | .2500 | 4" | 2-3/4" | 12 | \$10.08 |
| 255HEX0664 | 3/32" | .0938 | 2-1/4" | 1-1/4" | 12 | \$3.58 | 255HEX1864 | 9/32" | .2812 | 4-1/4" | 2-15/16" | 12 | \$10.75 |
| 255HEX0864 | 1/8" | .1250 | 2-3/4" | 1-5/8" | 12 | \$3.92 | 255HEX2064 | 5/16" | .3125 | 4-1/2" | 3-3/16" | 12 | \$12.10 |
| 255HEX1064 | 5/32" | .1562 | 3-1/8" | 2" | 12 | \$4.76 | 255HEX2464 | 3/8" | .3750 | 5" | 3-5/8" | 6 | \$13.44 |
| 255HEX1264 | 3/16" | .1875 | 3-1/2" | 2-5/16" | 12 | \$6.16 | 255HEX2864 | 7/16" | .4375 | 5-1/2" | 4-1/16" | 6 | \$18.69 |
| 255HEX1464 | 7/32" | .2188 | 3-3/4" | 2-1/2" | 12 | \$9.52 | 255HEX3264 | 1/2" | .5000 | 6" | 4-1/2" | 6 | \$24.96 |

- ◆ 1/4" Hex Impact Shank
- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ 1 Pc. Construction >3/16"
- ◆ Ground Flute
- ◆ Heavy Duty Web
- ◆ TiN Coating
- ◆ M2 HSS



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|--------|-------|-------|--------|---------|------|---------|--------|-------|-------|--------|----------|------|---------|
| 255H04 | 1/16" | .0625 | 1-7/8" | 7/8" | 1 | \$4.03 | 255H16 | 1/4" | .2500 | 4" | 2-3/4" | 1 | \$11.09 |
| 255H06 | 3/32" | .0938 | 2-1/4" | 1-1/4" | 1 | \$4.03 | 255H18 | 9/32" | .2812 | 4-1/4" | 2-15/16" | 1 | \$11.83 |
| 255H08 | 1/8" | .1250 | 2-3/4" | 1-5/8" | 1 | \$4.33 | 255H20 | 5/16" | .3125 | 4-1/2" | 3-3/16" | 1 | \$13.31 |
| 255H10 | 5/32" | .1562 | 3-1/8" | 2" | 1 | \$5.24 | 255H24 | 3/8" | .3750 | 5" | 3-5/8" | 1 | \$14.78 |
| 255H12 | 3/16" | .1875 | 3-1/2" | 2-5/16" | 1 | \$6.78 | 255H28 | 7/16" | .4375 | 5-1/2" | 4-1/16" | 1 | \$20.56 |
| 255H14 | 7/32" | .2188 | 3-3/4" | 2-1/2" | 1 | \$10.47 | 255H32 | 1/2" | .5000 | 6" | 4-1/2" | 1 | \$27.45 |



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