



Jobber Drills - HEAVY DUTY 3/8" Shank - BLACK OXIDE FINISH - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
206R82564	25/64"	.3906	5-1/8"	3-3/4"	6	\$17.40	206R82964	29/64"	.4531	5-5/8"	4-3/16"	6	\$22.55
206R82664	13/32"	.4062	5-1/4"	3-1/8"	6	\$17.67	206R83064	15/32"	.4688	5-3/4"	4-5/16"	6	\$23.02
206R82764	27/64"	.4219	5-3/8"	3-15/16"	6	\$19.07	206R83164	31/64"	.4844	5-7/8"	4-3/8"	6	\$23.76
206R82864	7/16"	.4375	5-1/2"	4-1/16"	6	\$20.21	206R83264	1/2"	.5000	6"	4-1/2"	6	\$24.42



◆ Same as 206SP with 3/8" Shank.



Letter Drills - HEAVY DUTY - BLACK OXIDE FINISH - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
208SP000A	A	.2340	3-7/8"	2-5/8"	12	\$3.83	208SP000N	N	.3020	4-3/8"	3-1/16"	6	\$6.59
208SP000B	B	.2380	4"	2-3/4"	12	\$4.01	208SP000O	O	.3160	4-1/2"	3-3/16"	6	\$6.76
208SP000C	C	.2420	4"	2-3/4"	12	\$4.01	208SP000P	P	.3230	4-5/8"	3-5/16"	6	\$7.30
208SP000D	D	.2460	4"	2-3/4"	12	\$4.01	208SP000Q	Q	.3320	4-3/4"	3-7/16"	6	\$7.41
208SP000E	E	.2500	4"	2-3/4"	12	\$4.01	208SP000R	R	.3390	4-3/4"	3-7/16"	6	\$7.41
208SP000F	F	.2570	4-1/8"	2-7/8"	12	\$4.92	208SP000S	S	.3480	4-7/8"	3-1/2"	6	\$9.08
208SP000G	G	.2610	4-1/8"	2-7/8"	12	\$4.92	208SP000T	T	.3580	4-7/8"	3-1/2"	6	\$9.08
208SP000H	H	.2660	4-1/8"	2-7/8"	12	\$5.02	208SP000U	U	.3680	5"	3-5/8"	6	\$9.33
208SP000I	I	.2720	4-1/8"	2-7/8"	12	\$5.02	208SP000V	V	.3770	5"	3-5/8"	6	\$10.40
208SP000J	J	.2770	4-1/8"	2-7/8"	12	\$5.59	208SP000W	W	.3860	5-1/8"	3-3/4"	6	\$10.59
208SP000K	K	.2810	4-1/4"	2-15/16"	12	\$5.59	208SP000X	X	.3970	5-1/8"	3-3/4"	6	\$12.09
208SP000L	L	.2900	4-1/4"	2-15/16"	6	\$6.44	208SP000Y	Y	.4040	5-1/4"	3-7/8"	6	\$12.47
208SP000M	M	.2950	4-3/8"	3-1/16"	6	\$6.59	208SP000Z	Z	.4130	5-1/4"	3-7/8"	6	\$14.02



- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black Oxide Finish
- ◆ M2 HSS



Metric Drills - General Purpose - BLACK OXIDE FINISH - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
205HS0010	1	.0393	41	18	12	\$2.19	205HS0075	7.5	.2953	111	78	12	\$6.99
205HS0015	1.5	.0591	48	22	12	\$2.19	205HS0080	8	.3150	114	81	12	\$8.07
205HS0020	2	.0787	54	29	12	\$2.19	205HS0085	8.5	.3346	121	87	6	\$9.62
205HS0025	2.5	.0984	60	35	12	\$2.19	205HS0090	9	.3543	124	89	6	\$10.78
205HS0030	3	.1181	70	41	12	\$2.19	205HS0095	9.5	.3740	127	92	6	\$11.16
205HS0035	3.5	.1378	73	45	12	\$2.37	205HS0100	10	.3937	130	95	6	\$13.13
205HS0040	4	.1575	83	54	12	\$2.85	205HS0105	10.5	.4134	137	100	6	\$14.37
205HS0045	4.5	.1772	86	56	12	\$3.31	205HS0110	11	.4331	140	103	6	\$14.56
205HS0050	5	.1969	92	62	12	\$3.61	205HS0115	11.5	.4528	143	106	6	\$16.94
205HS0055	5.5	.2165	95	64	12	\$4.16	205HS0120	12	.4724	150	111	6	\$18.89
205HS0060	6	.2362	102	70	12	\$4.94	205HS0125	12.5	.4921	152	114	6	\$18.89
205HS0065	6.5	.2559	105	73	12	\$5.32	205HS0130	13	.5118	168	122	6	\$22.37
205HS0070	7	.2756	105	73	12	\$5.92							



- ◆ Metric Size
- ◆ 118° Point
- ◆ General Purpose
- ◆ Roll Forged
- ◆ Straight Shank
- ◆ Black Oxide Finish
- ◆ M2 HSS

