



INTERNATIONAL TOOL MANUFACTURING
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Black & Gold Black & Gold Jobber Drills - HEAVY DUTY 3/8" Shank - *M2 HSS*



| Part # | Size | Dec. | OAL | Flute | Qty. | List | Part # | Size | Dec. | OAL | Flute | Qty. | List |
|-----------|--------|-------|--------|----------|------|---------|-----------|--------|-------|--------|---------|------|---------|
| 206U82564 | 25/64" | .3906 | 5-1/8" | 3-3/4" | 6 | \$18.73 | 206U82964 | 29/64" | .4531 | 5-5/8" | 4-3/16" | 6 | \$24.28 |
| 206U82664 | 13/32" | .4062 | 5-1/4" | 3-1/8" | 6 | \$19.02 | 206U83064 | 15/32" | .4688 | 5-3/4" | 4-5/16" | 6 | \$24.79 |
| 206U82764 | 27/64" | .4219 | 5-3/8" | 3-15/16" | 6 | \$20.54 | 206U83164 | 31/64" | .4844 | 5-7/8" | 4-3/8" | 6 | \$25.58 |
| 206U82864 | 7/16" | .4375 | 5-1/2" | 4-1/16" | 6 | \$21.76 | 206U83264 | 1/2" | .5000 | 6" | 4-1/2" | 6 | \$26.30 |

- ◆ Jobber Length
- ◆ 3/8" Shank
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ M2 HSS



Black & Gold Black & Gold Mechanics Length Drills - HEAVY DUTY - *M2 HSS*



| Part # | Size | Dec. | OAL | Flute | Qty. | List | Part # | Size | Dec. | OAL | Flute | Qty. | List |
|-----------|--------|-------|--------|----------|------|--------|-----------|--------|-------|---------|----------|------|---------|
| 208MC0464 | 1/16" | .0625 | 1 7/8" | 7/8" | 12 | \$1.97 | 208MC1964 | 19/64" | .2969 | 3-7/8" | 2-3/8" | 12 | \$7.45 |
| 208MC0564 | 5/64" | .0781 | 2" | 1" | 12 | \$1.97 | 208MC2064 | 5/16" | .3125 | 4" | 2-1/2" | 12 | \$7.57 |
| 208MC0664 | 3/32" | .0938 | 2-1/4" | 1-1/4" | 12 | \$2.15 | 208MC2164 | 21/64" | .3281 | 4-1/16" | 2-9/16" | 6 | \$8.52 |
| 208MC0764 | 7/64" | .1094 | 2-3/8" | 1-5/16" | 12 | \$2.15 | 208MC2264 | 11/32" | .3438 | 4-1/8" | 2-5/8" | 6 | \$9.30 |
| 208MC0864 | 1/8" | .1250 | 2-1/2" | 1-7/16" | 12 | \$2.26 | 208MC2364 | 23/64" | .3594 | 4-3/16" | 2-11/16" | 6 | \$9.83 |
| 208MC0964 | 9/64" | .1406 | 2-5/8" | 1-9/16" | 12 | \$2.38 | 208MC2464 | 3/8" | .3750 | 4-1/4" | 2-11/16" | 6 | \$10.19 |
| 208MC1064 | 5/32" | .1562 | 2-3/4" | 1-11/16" | 12 | \$2.98 | 208MC2564 | 25/64" | .3906 | 4-5/16" | 2-3/4" | 6 | \$11.50 |
| 208MC1164 | 11/64" | .1719 | 2-7/8" | 1-13/16" | 12 | \$3.10 | 208MC2664 | 13/32" | .4062 | 4-3/8" | 2-13/16" | 6 | \$11.92 |
| 208MC1264 | 3/16" | .1875 | 3" | 1-7/8" | 12 | \$3.93 | 208MC2764 | 27/64" | .4219 | 4-7/16" | 2-7/8" | 6 | \$12.69 |
| 208MC1364 | 13/64" | .2031 | 3-1/8" | 1-15/16" | 12 | \$4.17 | 208MC2864 | 7/16" | .4375 | 4-1/2" | 2-15/16" | 6 | \$13.83 |
| 208MC1464 | 7/32" | .2188 | 3-1/4" | 2" | 12 | \$4.41 | 208MC2964 | 29/64" | .4531 | 4-5/8" | 3" | 6 | \$15.79 |
| 208MC1564 | 15/64" | .2344 | 3-3/8" | 2" | 12 | \$4.71 | 208MC3064 | 15/32" | .4688 | 4-3/4" | 3-1/8" | 6 | \$16.69 |
| 208MC1664 | 1/4" | .2500 | 3-1/2" | 2" | 12 | \$4.95 | 208MC3164 | 31/64" | .4844 | 4-7/8" | 3-1/4" | 6 | \$16.75 |
| 208MC1764 | 17/64" | .2656 | 3-5/8" | 2-1/8" | 12 | \$5.30 | 208MC3264 | 1/2" | .5000 | 5" | 3-3/8" | 6 | \$17.88 |
| 208MC1864 | 9/32" | .2812 | 3-3/4" | 2-1/4" | 12 | \$6.44 | | | | | | | |

- ◆ Mechanics Length
- ◆ 135° Split Point
- ◆ 3-Flat Shank (3/16" → 1/2")
- ◆ Black & Gold Finish for Strength & Rigidity
- ◆ M2 HSS

