



Black & Gold Letter Drills - HEAVY DUTY - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
208US-A	A	.234	3-7/8"	2-5/8"	12	\$5.54	208US-N	N	.302	4-3/8"	3-1/16"	6	\$7.26
208US-B	B	.238	4"	2-3/4"	12	\$5.54	208US-O	O	.316	4-1/2"	3-3/16"	6	\$7.84
208US-C	C	.242	4"	2-3/4"	12	\$5.54	208US-P	P	.323	4-5/8"	3-5/16"	6	\$8.57
208US-D	D	.246	4"	2-3/4"	12	\$5.54	208US-Q	Q	.332	4-3/4"	3-7/16"	6	\$8.95
208US-E	E	.250	4"	2-3/4"	12	\$5.54	208US-R	R	.339	4-3/4"	3-7/16"	6	\$8.95
208US-F	F	.257	4-1/8"	2-7/8"	12	\$5.80	208US-S	S	.348	4-7/8"	3-1/2"	6	\$9.81
208US-G	G	.261	4-1/8"	2-7/8"	12	\$5.80	208US-T	T	.358	4-7/8"	3-1/2"	6	\$10.70
208US-H	H	.266	4-1/8"	2-7/8"	12	\$5.80	208US-U	U	.368	5"	3-5/8"	6	\$11.57
208US-I	I	.272	4-1/8"	2-7/8"	12	\$6.33	208US-V	V	.377	5"	3-5/8"	6	\$11.57
208US-J	J	.277	4-1/8"	2-7/8"	12	\$6.33	208US-W	W	.386	5-1/8"	3-3/4"	6	\$11.57
208US-K	K	.281	4-1/4"	2-15/16"	12	\$6.33	208US-X	X	.397	5-1/8"	3-3/4"	6	\$13.86
208US-L	L	.290	4-1/4"	2-15/16"	6	\$7.08	208US-Y	Y	.404	5-1/4"	3-7/8"	6	\$14.15
208US-M	M	.295	4-3/8"	3-1/16"	6	\$7.26	208US-Z	Z	.413	5-1/4"	3-7/8"	6	\$15.26



- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS



Black & Gold Silver & Deming - 1/2" Shank - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
201US3364	33/64"	.5156	6"	2-3/4"	1	\$22.76	201US5164	51/64"	.7969	6"	2-3/4"	1	\$42.30
201US3464	17/32"	.5312	6"	2-3/4"	1	\$22.76	201US5264	13/16"	.8125	6"	2-3/4"	1	\$42.30
201US3564	35/64"	.5469	6"	2-3/4"	1	\$23.66	201US5364	53/64"	.8281	6"	2-3/4"	1	\$43.62
201US3664	9/16"	.5625	6"	2-3/4"	1	\$23.66	201US5464	27/32"	.8438	6"	2-3/4"	1	\$43.62
201US3764	37/64"	.5781	6"	2-3/4"	1	\$24.34	201US5564	55/64"	.8594	6"	2-3/4"	1	\$46.74
201US3864	19/32"	.5938	6"	2-3/4"	1	\$24.34	201US5664	7/8"	.8750	6"	2-3/4"	1	\$46.74
201US3964	39/64"	.6094	6"	2-3/4"	1	\$24.71	201US5764	57/64"	.8906	6"	2-3/4"	1	\$47.40
201US4064	5/8"	.6250	6"	2-3/4"	1	\$25.95	201US5864	29/32"	.9062	6"	2-3/4"	1	\$47.40
201US4164	41/64"	.6406	6"	2-3/4"	1	\$27.23	201US5964	59/64"	.9219	6"	2-3/4"	1	\$49.64
201US4264	21/32"	.6562	6"	2-3/4"	1	\$27.23	201US6064	15/16"	.9375	6"	2-3/4"	1	\$49.64
201US4364	43/64"	.6719	6"	2-3/4"	1	\$29.51	201US6164	61/64"	.9531	6"	2-3/4"	1	\$52.65
201US4464	11/16"	.6875	6"	2-3/4"	1	\$29.51	201US6264	31/32"	.9688	6"	2-3/4"	1	\$52.65
201US4564	45/64"	.7031	6"	2-3/4"	1	\$31.02	201US6364	63/64"	.9844	6"	2-3/4"	1	\$55.20
201US4664	23/32"	.7188	6"	2-3/4"	1	\$31.02	201US6464	1"	1.0000	6"	2-3/4"	1	\$55.20
201US4764	47/64"	.7344	6"	2-3/4"	1	\$40.08	201US6864	1-1/16"	1.0625	6"	2-3/4"	1	\$77.52
201US4864	3/4"	.7500	6"	2-3/4"	1	\$40.08	201US7264	1-1/8"	1.1250	6"	2-3/4"	1	\$82.02
201US4964	49/64"	.7656	6"	2-3/4"	1	\$41.35	201US7664	1-3/16"	1.1875	6"	2-3/4"	1	\$91.03
201US5064	25/32"	.7812	6"	2-3/4"	1	\$41.35	201US8064	1-1/4"	1.2500	6"	2-3/4"	1	\$110.50



- ◆ 6" Length
- ◆ 118° Split Point
- ◆ Ground Flute
- ◆ 3-Flat Round 1/2" Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS

