EMAIL: SALES@ITMTOOLS.COM WWW.ITMTOOLS.COM

PARABOLIC

FLUTE



Parabolic Jobber Drills - SUPER HEAVY DUTY - M2 HSS

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Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List	
PB-0464	1/16"	.0625	1-7/8"	7/8"	12	\$2.66	PB-1964	19/64"	.2969	4-3/8"	3-1/16"	12	\$7.97	
PB-0564	5/64"	.0781	2"	1"	12	\$2.66	PB-2064	5/16"	.3125	4-1/2"	3-3/16"	12	\$8.31	Steel Stainless Cast Ire
PB-0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$2.66	PB-2164	21/64"	.3281	4-5/8"	3-5/16"	6	\$9.47	 Jobber Length
PB-0764	7/64"	.1094	2-5/8"	1-1/2"	12	\$2.93	PB-2264	11/32"	.3438	4-3/4"	3-7/16"	6	\$10.28	 135° Split Point
PB-0864	1/8"	.1250	2-3/4"	1-5/8"	12	\$2.93	PB-2364	23/64"	.3594	4-7/8"	3-1/2"	6	\$11.71	 Ground Flute
PB-0964	9/64"	.1406	2-7/8"	1-3/4"	12	\$3.06	PB-2464	3/8"	.3750	5"	3-5/8"	6	\$11.92	 Straight Shank
PB-1064	5/32"	.1562	3-1/8"	2"	12	\$3.06	PB-2564	25/64"	.3906	5-1/8"	3-3/4"	6	\$14.66	 Heavy Duty Web
PB-1164	11/64"	.1719	3-1/4"	2-1/8"	12	\$3.27	PB-2664	13/32"	.4062	5-1/4"	3-7/8"	6	\$14.81	 Black & Gold
PB-1264	3/16"	.1875	3-1/2"	2-5/16"	12	\$3.61	PB-2764	27/64"	.4219	5-3/8"	3-15/16"	6	\$17.04	Finish
PB-1364	13/64"	.2031	3-5/8"	2-7/16"	12	\$3.95	PB-2864	7/16"	.4375	5-1/2"	4-1/16"	6	\$17.39	 M2 HSS
PB-1464	7/32"	.2188	3-3/4"	2-1/2"	12	\$4.70	PB-2964	29/64"	.4531	5-5/8"	4-3/16"	6	\$19.98	\bigcirc
PB-1564	15/64"	.2344	3-7/8"	2-5/8"	12	\$5.11	PB-3064	15/32"	.4688	5-3/4"	4-5/16"	6	\$20.63	
PB-1664	1/4"	.2500	4"	2-3/4"	12	\$5.24	PB-3164	31/64"	.4844	5-7/8"	4-3/8"	6	\$22.14	
PB-1764	17/64"	.2656	4-1/8"	2-7/8"	12	\$6.54	PB-3264	1/2"	.5000	6"	4-1/2"	6	\$22.43	1/2" DRILL
PB-1864	9/32"	.2812	4-1/4"	2-15/16"	12	\$7.42	0_01			-		5	÷- -	
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Extra Heavy Duty Web

30% thicker than even heavy duty webs, resists the extra shear stress found in deep hole drilling.

Parabolic Flute									
Fast parabolic spiral allows deep									
hole drilling without frequent drill									
removal to clear chips.									



<135° **135°**

Black & Gold

Stainless Cast Iron



Cobalt Jobber Drills - SUPER HEAVY DUTY - M42 SUP COBALT

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
CO-0464	1/16"	.0625	1-7/8"	7/8"	12	\$3.66	CO-1964	19/64"	.2969	4-3/8"	3-1/16"	12	\$13.62
CO-0564	5/64"	.0781	2"	1"	12	\$3.66	CO-2064	5/16"	.3125	4-1/2"	3-3/16"	12	\$13.98
CO-0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$3.66	CO-2164	21/64"	.3281	4-5/8"	3-5/16"	6	\$16.31
CO-0764	7/64"	.1094	2-5/8"	1-1/2"	12	\$3.80	CO-2264	11/32"	.3438	4-3/4"	3-7/16"	6	\$17.83
CO-0864	1/8"	.1250	2-3/4"	1-5/8"	12	\$4.30	CO-2364	23/64"	.3594	4-7/8"	3-1/2"	6	\$17.90
CO-0964	9/64"	.1406	2-7/8"	1-3/4"	12	\$4.84	CO-2464	3/8"	.3750	5"	3-5/8"	6	\$17.97
CO-1064	5/32"	.1562	3-1/8"	2"	12	\$4.98	CO-2564	25/64"	.3906	5-1/8"	3-3/4"	6	\$21.56
CO-1164	11/64"	.1719	3-1/4"	2-1/8"	12	\$5.18	CO-2664	13/32"	.4062	5-1/4"	3-7/8"	6	\$24.26
CO-1264	3/16"	.1875	3-1/2"	2-5/16"	12	\$5.98	CO-2764	27/64"	.4219	5-3/8"	3-15/16"	6	\$27.37
CO-1364	13/64"	.2031	3-5/8"	2-7/16"	12	\$7.53	CO-2864	7/16"	.4375	5-1/2"	4-1/16"	6	\$27.99
CO-1464	7/32"	.2188	3-3/4"	2-1/2"	12	\$7.74	CO-2964	29/64"	.4531	5-5/8"	4-3/16"	6	\$32.07
CO-1564	15/64"	.2344	3-7/8"	2-5/8"	12	\$8.78	CO-3064	15/32"	.4688	5-3/4"	4-5/16"	6	\$32.97
CO-1664	1/4"	.2500	4"	2-3/4"	12	\$8.74	CO-3164	31/64"	.4844	5-7/8"	4-3/8"	6	\$35.04
CO-1764	17/64"	.2656	4-1/8"	2-7/8"	12	\$10.37	CO-3264	1/2"	.5000	6"	4-1/2"	6	\$35.39
CO-1864	9/32"	.2812	4-1/4"	2-15/16"	12	\$11.13							





bber Length

- 35° Split Point
- round Flute
- traight Shank
- eavy Duty Web
- old Finish
- 42 Super Cobalt





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