



- ◆ M2 HSS
- ◆ Ground Thread
- ◆ Heavy Duty

Spiral Point Taps are ideal for machine tapping through holes or blind holes with adequate bottom clearance.

SOLD IN PACKS OF 6.



Spiral Point (Gun) Taps - *M2 HSS*

| Part # | Size | No. Of Flutes | OAL | Thread Length | Drill Size | List |
|-----------|-----------------|---------------|----------|---------------|------------|---------|
| 265SP0632 | 6-32 | 2 | 2" | 11/16" | 35 | \$6.97 |
| 265SP0832 | 8-32 | 2 | 2-1/8" | 3/4" | 29 | \$6.97 |
| 265SP1024 | 10-24 | 2 | 2-3/8" | 7/8" | 25 | \$6.97 |
| 265SP1032 | 10-32 | 2 | 2-3/8" | 7/8" | 25 | \$6.97 |
| 265SP1224 | 12-24 | 2 | 2-3/8" | 15/16" | 16 | \$7.50 |
| 265SP1420 | 1/4"-20 | 2 | 2-1/2" | 1" | 7 | \$7.82 |
| 265SP1428 | 1/4"-28 | 2 | 2-1/2" | 1" | 7 | \$7.82 |
| 265SP5618 | 5/16"-18 | 2 | 2-23/32" | 1-1/8" | F | \$9.08 |
| 265SP3816 | 3/8"-16 | 3 | 2-15/16" | 1-1/4" | 5/16" | \$10.88 |
| 265SP1312 | 1/2"-13 | 3 | 3-3/8" | 1-21/32" | 27/64" | \$17.28 |



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SOLD IN PACKS OF 5.



Spiral Point (Gun) Taps - *M2 HSS*

| Part # | Size | No. Of Flutes | OAL | Thread Length | Drill Size | List |
|----------|-----------------|---------------|----------|---------------|------------|---------|
| GUN-0632 | 6-32 | 2 | 2" | 11/16" | 35 | \$11.16 |
| GUN-0832 | 8-32 | 2 | 2-1/8" | 3/4" | 29 | \$11.66 |
| GUN-1024 | 10-24 | 2 | 2-3/8" | 7/8" | 25 | \$12.23 |
| GUN-1032 | 10-32 | 2 | 2-3/8" | 7/8" | 25 | \$12.23 |
| GUN-1224 | 12-24 | 2 | 2-3/8" | 15/16" | 16 | \$14.91 |
| GUN-1420 | 1/4"-20 | 2 | 2-1/2" | 1" | 7 | \$12.76 |
| GUN-1428 | 1/4"-28 | 2 | 2-1/2" | 1" | 7 | \$13.86 |
| GUN-5618 | 5/16"-18 | 2 | 2-23/32" | 1-1/8" | F | \$16.85 |
| GUN-3816 | 3/8"-16 | 3 | 2-15/16" | 1-1/4" | 5/16" | \$18.53 |
| GUN-1312 | 1/2"-13 | 3 | 3-3/8" | 1-21/32" | 27/64" | \$35.07 |
| GUN-3410 | 3/4"-10 | 3 | 3-3/8" | 1-21/32" | 27/64" | \$95.50 |



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- ◆ Ground Thread
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Drill and Tap holes in one operation, saving a complete setup!

SOLD IN PACKS OF 5.



Combo Drill Taps - *M2 HSS*

| Part # | Thread Size | Drill Size | Thread Length | OAL | List |
|-----------|-----------------|------------|---------------|--------|---------|
| 266TD0632 | 6-32 | 0.1095 | 11/16" | 2" | \$22.13 |
| 266TD0832 | 8-32 | 0.1360 | 3/4" | 2-1/8" | \$22.70 |
| 266TD0836 | 8-36 | 0.1360 | 3/4" | 2-1/8" | \$22.71 |
| 266TD1024 | 10-24 | 0.1520 | 7/8" | 2-3/8" | \$23.46 |
| 266TD1032 | 10-32 | 0.1520 | 7/8" | 2-3/8" | \$23.46 |
| 266TD1224 | 12-24 | 0.1770 | 15/16" | 2-3/8" | \$24.66 |
| 267TD1420 | 1/4"-20 | 0.2010 | 15/16" | 2-1/2" | \$27.41 |
| 267TD1428 | 1/4"-28 | 0.2010 | 15/16" | 2-1/2" | \$27.41 |
| 267TD5618 | 5/16"-18 | 0.2570 | 1-1/8" | 3" | \$32.91 |
| 267TD3816 | 3/8"-16 | 0.3125 | 1-1/4" | 3-1/2" | \$38.31 |
| 267TD3824 | 3/8"-24 | 0.3125 | 1-1/4" | 3-1/2" | \$46.20 |
| 267TD7614 | 7/16"-14 | 0.3680 | 1-7/16" | 3-7/8" | \$48.22 |
| 267TD1213 | 1/2"-13 | 0.4250 | 1-21/32" | 4-1/4" | \$57.00 |